

## **General Description**

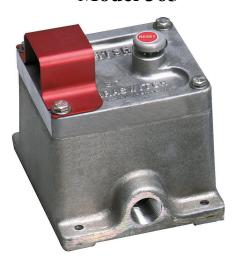
The Model 365 VIBRASWITCH provides maximum protection for large motors, pumps, compressors, and other rotating equipment by responding to mechanical malfunctions the instant they occur. Failing bearings, bent shafts, broken blades, overspeeding and similar malfunctions cause increased imbalance or high frequency vibration detectable with the model 365 VIBRASWITCH. The instrument may be wired to actuate an alarm or cause a shutdown before costly damage occurs. It is designed for maintenance-free service in permanent installations.

The **VIBRASWITCH** is an acceleration sensitive instrument that measures the total acceleratory shock present on the machine. Acceleration is a vibration characteristic of prime importance in cases of mechanical failure on reciprocating or rotating machinery. Newton's second law of motion states that the force exerted on a body is equal to its' **mass** multiplied by its **acceleration:**  $\mathbf{F} = \mathbf{M}\mathbf{A}$ . Thus the destructive forces acting on a bearing are directly dependent on the acceleration of the masses involved at the shaft which is supported by the bearings.

Acceleratory measurements made by the VIBRASWITCH are the summation of all the individual accelerations giving a total destructive force acting on the machine - the result is positive protection.

## Sales Manual Section 140 PRODUCT SPECIFICATION MODEL 365

## Vibraswitch Malfunction Detector Model 365



## **Features & Benefits**

## • Explosion Proof-

CSA Certified and FM approved. (Most models.)

## Self Powered-

Does not require external power to operate (Except remote reset.)

## • Acceleration Sensitive-

Measures destructive forces.

## • Minimum Maintenance-

No moving parts except at trip level.

## • Continuous Protection-

No attention required after installation.

## • Ease of Installation-

Requires no special training.

## • Long Life-

Instrument is rugged and durable-no wear.

## • Ease of Adjustment-

Set it and forget it-one adjustment.

### Reset-

Remote electrical or manual at unit.

## AC or DC-

Reset coil options.

## • O-Ring Shaft Seals Standard

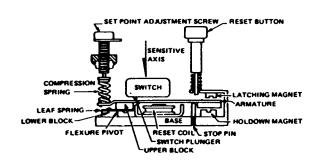
## **Principle of Operation**

The Model 365 **VIBRASWITCH** employs a magnetic circuit opposed by inertial and adjustable spring forces in the actuating mechanism. Operation of the **VIBRASWITCH** may be understood by reference to Figure 1. The armature is constrained so as to respond to only one direction of movement by a frictionless flexure pivot composed of two overlapping blocks and a leaf spring loaded in one direction to hold the blocks together. The armature rotates on the pivot being forced in one direction by the adjusting spring force and the other direction by the magnetic force.

When the entire assembly is subjected to vibration perpendicular to the base, the peak acceleration times the effective mass of the armature produces an inertial force, aided by the adjustable spring tending to pull the armature away from the stop pin and the restraining force of the magnet. When the peak acceleration exceeds the set point level the armature leaves the stop pin, increasing the gap and decreasing the force with the armature continuing to move up until it reaches the latch magnet, actuating the switch during its upward travel.

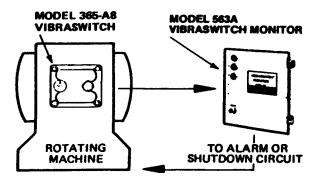
The **VIBRASWITCH** may be reset by depressing the reset button or by applying power to the electrical reset coil. The effect of temperature in the mechanism is negligible as the elastic modulus of the adjusting spring and the magnetic flux through the air gap both decrease slightly with increasing temperature thereby compensating each other.

### FIGURE 1



## ALSO AVAILABLE

**VIBRASWITCH MONITORS** - To eliminate false shutdowns due to transient shocks or vibrations. (See PS-563A).



## **SPECIFICATIONS**

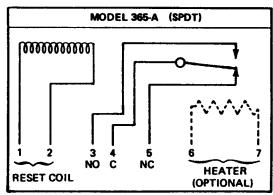
Housing: ...... Meets Class I, Div. 1, Groups C & D, and Class II, Div. 1, Groups E, F, & G, hazardous classification - CSA Certified and FM approved.

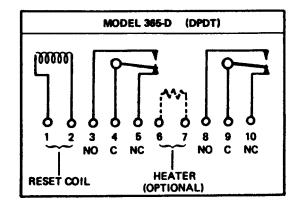
Designation "A": 7a max. 460 VAC max. noninductive; 0.5a max. at 120 VDC; 1 a max. at 48 VDC; 2a max. at 24 VDC. Designation "D": 5 amps max. 240 VAC max.; 5 amps max. at 30 VDC.

Accessory Equipment (Optional): Control Units are available which offer "Starting Time Delays" and "Monitoring Time Delays" to prevent false shutdown or alarm conditions.

Related product Vibraswitches with built-in start and monitoring delays are available. (See PS-375A/376A).

## **SWITCH CONFIGURATIONS**





## ORDERING INFORMATION AND MODEL NUMBERS

\* Standard Model 365 - A8

## **Key Model Number**

Desig.	Description
*365	Vibraswitch®, Explosion Proof
	Range: 0 - 4.5G

## **Table 1 - Switch Contacts**

	Desig.	Description
	*A	SPDT Single pole, double throw load
		contacts
Γ	D	DPDT (2 gang mounted SPDT load
		switches).

## **Table 2 - Remote Reset**

Desig.	Description
**0	No reset coil
2	24 volt DC reset coil voltage
***3	240 volt AC reset coil voltage
4	48 volt DC reset coil voltage
**7	120 volt DC reset coil voltage
*8	120 volt AC reset coil voltage

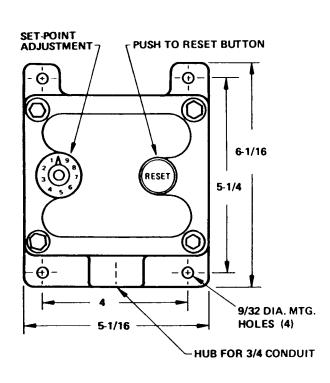
\*\* Not FM Approved

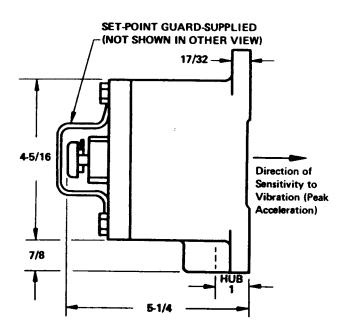
## **Table 3 - Special Options**

Desig.	Description
Е	Enclosure painted with gray epoxy paint
Н	Space heater installed for maintaining
	internal area of unit moisture free
EH	Enclosure painted with gray epoxy paint
	and space heater installed

## **Accessory Items**

Part No.	Description
904GB016	Rainshield for unprotected outdoor
	installations.
904GB016-03	Rainshield for unprotected outdoor
	installations. Painted with gray epoxy
	paint.





## ALSO AVAILABLE

Model 375A Vibraswitch incorporating transient shock elimination to prevent false shut downs. See PS-375A/375A.

<sup>\*\*\*</sup> Not CSA Certified or FM Approved



## GENERAL DESCRIPTION

The Model 366 VIBRASWITCH is a vibration sensitive device that protects rotating and reciprocating machinery from extensive damage resulting from mechanical malfunction. When the vibration level of a VIBRASWITCH protected machine exceeds normal by a preselected amount, an internal switch closes, actuating either an audible warning system or a shutdown circuit before costly damage occurs. Failing bearings, broken blades and similar malfunctions cause increased imbalance or high frequency vibration detectable with the VIBRASWITCH. It is designed for maintenance-free service in permanent installations where general purpose weather-resistant enclosures are required.

The VIBRASWITCH is an acceleration sensitive instrument that measures the total acceleratory shock present on the machine. Acceleration is a vibration characteristic of prime importance in cases of mechanical failure on reciprocating or rotating machinery. Acceleration is directly related to the shock forces (impact) acting on a machine - thus the VIBRASWITCH offers a valid measurement of the destructive forces acting on the machine.

Accelerator measurements made by the **VIBRASWITCH** are the summation of all of the individual accelerations giving a **total** destructive force acting on the machine - the result is **positive** protection.

## PRINCIPLE OF OPERATION

The Model 366 **VIBRASWITCH** employs a magnetic circuit opposed by inertial and adjustable spring forces in the actuating mechanism. Operation of the **VIBRASWITCH** may be understood by reference to Figure 1.

The armature is constrained so as to respond to only one direction of movement by a frictionless flexure pivot composed of two overlapping blocks and a leaf spring loaded in one direction to hold the blocks together. The armature rotates on the pivot being forced in one direction by the adjusting spring force and the other direction by the magnetic force.

When the entire assembly is subjected to vibration perpendicular to the base, the peak acceleration times the effective mass of the armature produces an inertial force, aided by the adjustable spring tending to pull the armature away from the stop pin and the restraining force of the magnet. When peak acceleration exceeds the set-point level the armature leaves the stop pin, increasing the gap and decreasing the force with the armature continuing to move up until it reaches the latch magnet, actuating the switch during its upward travel.

The VIBRASWITCH may be reset by depressing the reset button or by applying power to the electrical reset coil. The effect of temperature in the mechanism is negligible as the elastic modulus of the adjusting spring and the magnetic flux through the air gap both decrease slightly with increasing temperature thereby compensating each other.

## Sales Manual Section 140 PRODUCT SPECIFICATION MODEL 366

# VIBRASWITCH® MALFUNCTION DETECTOR Model 366



VIBRASWITCH MODEL 366



## FEATURES AND BENEFITS

Acceleration sensitive-

Measures total destructive shock, not displacement.

No maintenance-

No moving parts except when set-point is exceeded.

• Continuous protection-

No attention required after installation.

Long life-

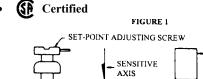
Instrument is rugged and durable - no wearing parts.

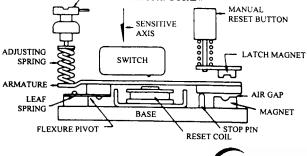
Reset-

Choice of remote electrical or manual at unit.

Self powered-

Does not require any form of external power to operate.







## **SPECIFICATIONS**

Enclosure	General purpose, meets weather
	resistant NEMA 4 specifications
<b>Enclosure Materials</b>	
Cover	High impact ABS thermoplastic
Base	Type 360 (Cu Free) Aluminum
Setpoint Range	0-4.5g, adjustable 1 g per turn
Accuracy	$\pm$ 5% of full range at frequencies
	up to 300 Hz.
Contact Ratings:	
Designation	"A"7a max. 460 VAC max. non-
	inductive; 0.5a max. at 120 VDC;
	1a max. at 48 VDC; 2a max. at 24 VDC.
Designation	" <b>D</b> " 5 amps max. 240 VAC max.;

Contact Arrangements SPDT or DPDT
Temperature Limits Maximum + 200°F.

Minimum -40°F.

Reset Coil: Available in 24 VDC, 48 VDC, 120 VDC,

120 VDC, 0.14 amp 120 VAC, 0.3 amp 240 VAC, 0.3 amp

5 amps max. at 30 VDC.

 Net
 2 lbs.

 Shipping
 2.5 lbs.

 Accessory Equipment (optional)

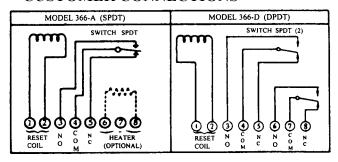
Model 563A Vibration Monitor is available with "starting time delays" and "monitoring time delays" to prevent false shutdown or alarm conditions.

**Related Product** 

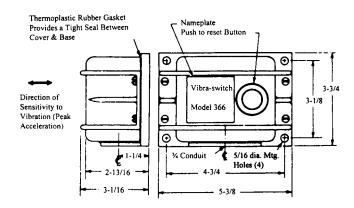
Weight:

Vibraswitches with built-in start and monitoring delays are available. See PS 375A/376A.

## **CUSTOMER CONNECTIONS**



## **DIMENSION DATA**



## ORDERING INFORMATION AND MODEL NUMBERS

\* Standard Model 366 - A8

Key Model Number

Desig.	Description
* 366	Vibraswitch®
	CSA Certified
	Enclosure 4 and 5
	Equivalent: NEMA-4 & NEMA-12
	Range: 0 - 4.5G

**Table 1 - Switch Contacts** 

Desig.	Description
*A	SPDT Single pole, double throw load contacts.
D	DPDT (2 gang mounted SPDT load switches).
	See note below.

Table 2 - Remote Reset

Desig.	Description
0	No reset coil
2	24 volt DC reset coil voltage
**3	240 volt AC reset coil voltage
4	48 volt DC reset coil voltage
7	120 volt DC reset coil voltage
*8	120 volt AC reset coil voltage

\*\* Not CSA Certified.

**Table 3 - Special Options** 

Desig.	Description
Е	Base painted with gray epoxy paint
***H	Space heater installed for maintaining internal
	area of unit moisture free
***EH	Base painted with gray epoxy paint and space
	heater installed

\*\*\* Not available with 366-D3.

Not CSA Certified when used with 366-D.

## Robertshaw

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Q-4132 (7/01)

